Bionics in Mobility Design Smart Transportation for Smart Cities

MOBILITY & VEHICLE DESIGN PROJECT II MVD II-31

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INDUSTRIAL DESIGN CENTRE INDIAN INSTITUTE OF TECHNOLOGY, BOMBAY 2016

DECLARATION

I declare that this written submission represents my idea in my own words, and where others' ideas or words have been included, I have adequately cited and referenced the original source. I also declare that I have adhered to all principles of academic honesty and integrity and have not falsified, misinterpreted or fabricated any idea/data/facts/sources in my submission. I understand that any violation of the above will be cause for disciplinary action by the institute and can also invoke penal action from the sources from which proper permission has not been taken, or improperly cited.

Sign :	
Name:	
Roll No.:	
Date:	

APPROVAL SHEET

This Mobility & Vehicle Design project report entitled "Bionics in Mobility Design", by Pankaj Kuli is approved in partial fulfilment of the requirement for Master of Design degree In Mobility and Vehicle Design.

Project Guide :		
Chair Person:		
Internal Examiner.:		
External examiner:		

Acknowledgment

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Pankaj Kuli

Date:.

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O. Abstract Design inspired by nature, bionic design, biomimetic, biomimicry, or biologically inspired design have been a source of inspiration for design activities for a long time. Design endeavors in several technical disciplines may lead to groundbreaking new concepts when natural systems are considered as a source of inspiration. Despite the success attained in several cases from the use of this approach in design, the bio-inspired design approach may still have room for improvement, in order to become more systematic. 8

1. Introduction

The concept of bionics, with a history of human survival and development from ancient to modem, has been keeping pace with the times. Since the ancient times, the nature has been the source of human invention and discovery of important principle of science and technology. For example, Ban LU lived during the Spring and Autumn Period invented saws by biomimetic design, which rely on the morphological characteristics of the toothed grass, and became one of the earliest bionic designers in China. Before three thousand years BC, our ancestors imitated bird nest in the tree to defense beast. The imitations of the entrance hall in front of some ancient temples are the elephant legs. Leonardo Da Vinci lived in A.D. 1,500 years emulated bird's wing for bionic flying, and a series of equipment drafts and models are made. They became the prototype of the modem helicopters. Based on the imitation of fishes, ancients logged for making ship. The pectoral fins and tail fin of the fishes was be imitated as twin screw and rudder. freedom of SO water transportation is obtained.

Through a detailed study and imitation of the flying organs of birds, and according to the principle of bird's flying structure, then the manned flight glider can be made. In modem times, some disciplines such as biology, electronics and dynamics promote the rapid development of bionic design, especially in the areas of industrial design. Using bionic designs for the variety of biological simulation and re-creating bring many excellent products.

2. Pre-research



IR 1

Before arriving at an inspiration, a preresearch was done which includes study of Bionics and various example of bionics in the field Mobility Design.

2.1. Bionics

What is Bionics?

Bionics is the application of biological methods and systems found in nature to the study and design of engineering systems and modern technology

The word **bionic** was coined by **Jack E. Steele** in 1958, possibly originating from the technical term bion (pronounced *BEE-on*; from Ancient Greek: β io ς), meaning 'unit of life' and the suffix -ic, meaning 'like' or 'in the manner of', hence 'like life'.

Bionics ≠ Biomimetic ≠ Biomimicry ?

Bionics



IR 2

Coined by an engineer and psychiatrist of the Air Force's Aerospace Medical Division, **Jack E. Steele** in 1958 with emphasis on neuroanatomy.

Biomimetics



IR 3

Coined by a biomedical engineer Otta H. Schmitt - Concentrated on producing a device that explicitly mimicked the electrical action of a nerve.

Biomimicry



IR 4

Coined by Janine Benyus, a natural sciences writer with a degree in natural resource management and English literature/writing from Rutgers University.

Coined by different people at different point of time for different initial purposes.

The exact difference between these words is still a debate.

However, terms like biomimicry or biomimetics are more preferred in the technology world in efforts to avoid confusion between the medical term bionics.

All of them have different intention but same goal – To derive inspiration from nature for the purpose of better design.

IR 5 Why bionics ? IR 6



Nature has 3.8 billion years of design experience. learning from these deep design lessons, we can model innovative strategies, measure our designs against these sustainable benchmarks, and allow ourselves to be mentored by nature's genius using Life's Principles as our aspirational ideals.

IR 7



2.1. Examples

2.1.1. SHINKANSEN BULLET TRAIN

Inspiration

kingfisher, a fish-eating fowl that creates barely a ripple when it darts into water in search of a

meal.

Innovation

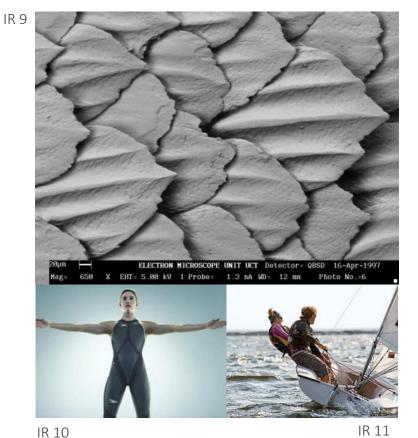
High speed train silently slices through air

The Shinkansen Bullet Train has a streamlined forefront and structural adaptations to significantly reduce noise resulting from aerodynamics in high-speed trains.

The more streamlined Shinkansen train not only travels more quietly, it now travels 10% faster and uses 15% less electricity



IR 8



2.1.2. DENTICLES

Inspiration

The skin of sharks reduces drag by having a scales with longitudinal grooves.

Innovation

Decrease fuel consumption in water craft, increase performance in swimsuits, reduce friction inside pipes.

Industrial Sector(s) interested in this strategy

Transportation, manufacturing

IR 12



2.1.3. FEET ADHESIVE

Inspiration

Geckos have no difficulty mastering vertical walls and are apparently capable of adhering themselves to just about any surface. However gecko toes are not sticky in the usual way like chemical adhesives. Instead, they can detach from the surface quickly and remain quite clean around everyday contaminants even without grooming.

Innovation

Synthetic setae emulate the setae found on the toes of a gecko and scientific research in this area is driven towards the development of dry adhesives.

Industrial Sector(s) interested in this strategy

There has been a wide range of application of synthetic setae, also known as "gecko tape", ranging from nanotechnology and military uses to health care and sport

IR 13





IR 14

2.1.4. Honeycomb Tires

The tire of the future doesn't need air, therefore it can't go flat – which could be a real lifesaver for members of the military. Responding the government's need for tires that can support lots of weight, survive an IED attack and still speed away at up to 50mph, developers Resilient Technologies and Wisconsin-Madison's Polymer Engineering Center realized that nothing was more perfect than Mother Nature's design of the honeycomb. The series of hexagon shapes is extremely strong, and distributes weight evenly for a smooth ride

2.1.5. FISH CAR

IR 15



Inspiration

Shape of boxfish provides stability in turbulent water by creating self-stabilizing vortices from the water itself.

Innovation

Creating aerodynamic transportation.

Industrial Sector(s) interested in this strategy

Transportation, Energy



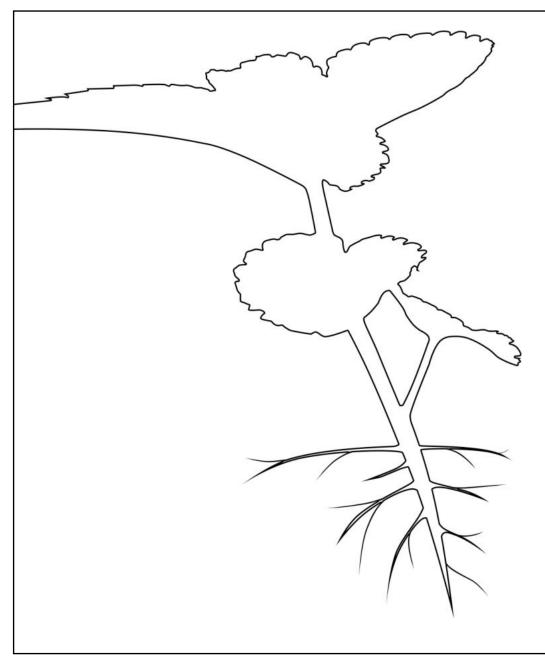
IR 16

3. Inspiration

Plant

According to those who believe that all living things are a result of evolution, life evolved from simple to complex. Plants, which are simpler than animals, are believed to have evolved before animals. Plants have various structures that enable them to survive, transport structures in plants by which water and trace elements move

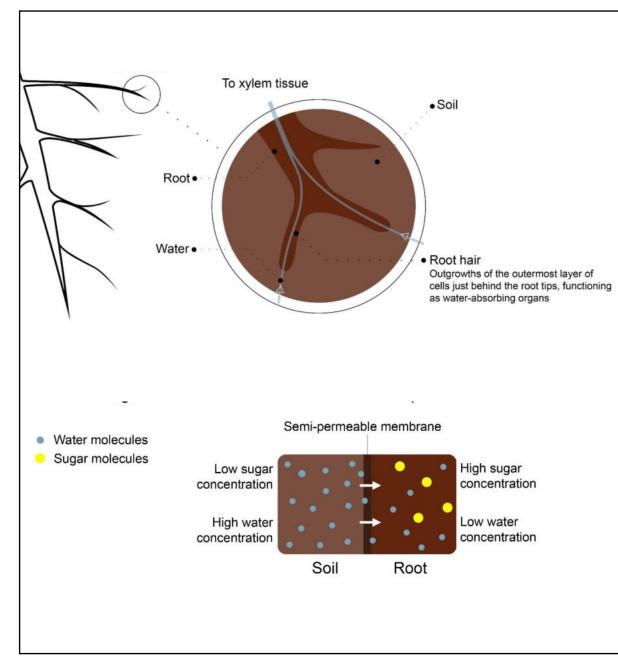
For over three billion years, plants have been using sunlight as its primary energy source in photosynthesis. In the course of this process plants use sunlight to split water and produce energy-rich chemical compounds from carbon dioxide.



4. Research

4.1. Plant

The research include the study of various parts of a plant in detail, including transportation of nutrients and water, and photosynthesis.



4.1.1. Root

Mechanism of water absorption

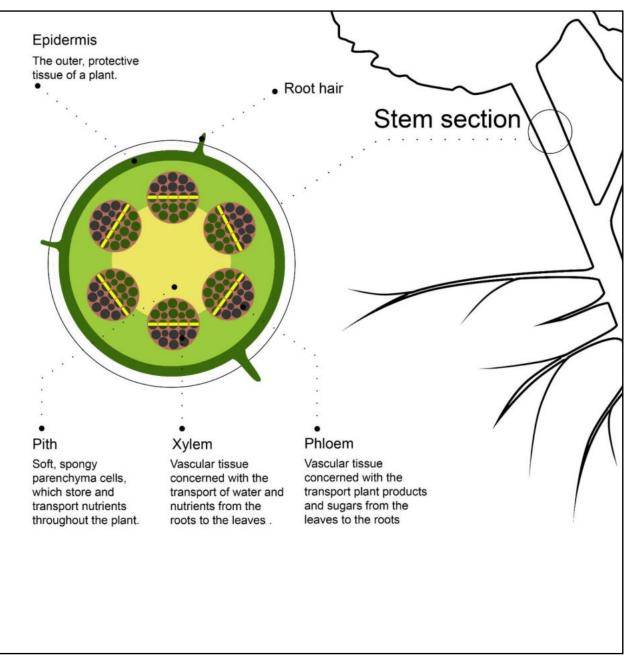
Water is highly essential for plants for various metabolic activities. Land plants get their water supply from soil which serves as the source of water and minerals to them. The way in which water from soil enters roots, particularly to the root xylem, is called "mechanism of water absorption".

Plants absorb water from the soil by osmosis. Root hair cells are adapted for this by having a large surface area to speed up osmosis. The absorbed water is transported through the roots to the rest of the plant where it is used for different purposes: It is a reactant used in photosynthesis

the spontaneous Osmosis is solvent movement molecules through semi-permeable into region membrane of higher solute concentration, in the direction that tends to equalize the solute concentrations on the two sides. It may also be used to describe a physical process in which any solvent semipermeable across moves membrane separating two solutions of different concentrations.

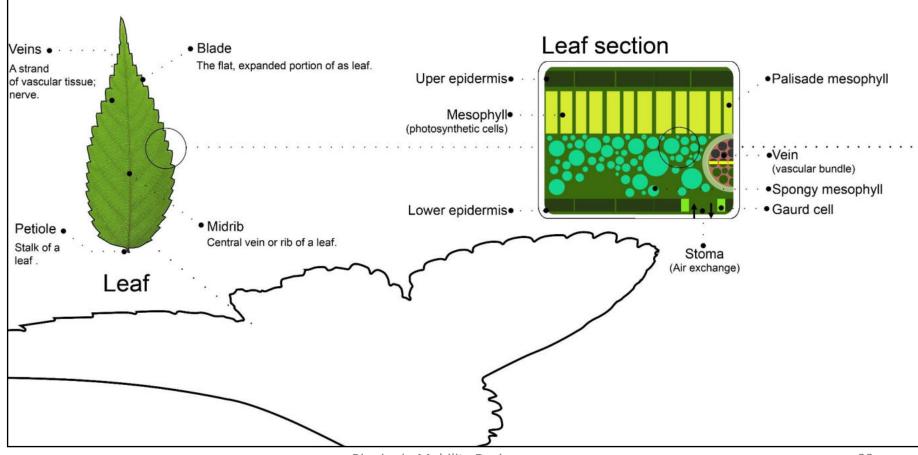
4.1.2. Stem

Stems have four main functions which are: Support for and the elevation of leaves, flowers and fruits. The stems keep the leaves in the light and provide a place for the plant to keep its flowers and fruits. Transport of fluids between the roots and the shoots in the xylem and phloem. Storage of nutrients.



4.1.3. Leaf

Typically leaves are broad, flat and thin, thereby maximizing the surface area directly exposed to light and promoting photosynthetic function. They are arranged on the plant so as to expose their surfaces to light as efficiently as possible without shading each other.



4.1.4. Cell

Mesophyll cells are specialized for photosynthesis. These cells in the middle of the leaf contain many chloroplasts, the organelles that perform photosynthesis

Nucleus •

It stores the cell's hereditary material, or DNA, and it coordinates the cell's activities, like growth, protein synthesis, and reproduction

Cytoplasm ·

Contains strands of proteins that serve as a lattice for holding the cells internal components in place.

Chloroplast •

Chloroplasts work to convert light energy of the Sun into sugars that can be used by cells.

Stroma•

Their main role is to conduct photosynthesis, where the photosynthetic pigment chlorophyll captures the energy from sunlight, and stores it in the energy storage molecules

Vacuole

Cell

Chloroplast

Used to contain cellular waste and to isolate materials that may be harmful to the cell.

- Cell wall
- Cell Membrane

Mitochondria

Chloroplasts work to convert light energy of the Sun into sugars that can be used by cells.

Inner membrane

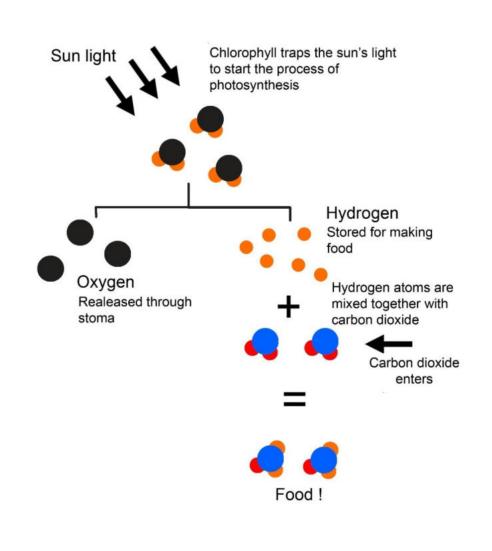
- Outer membrane
- Intermembrane space

Thylakoid

They are the site of the light-dependent reactions of photosynthesis.

•Granum (Stack of thylakoids)

Bionics in Mobility Design



4.2 Photosynthesis

Photosynthesis is a process used by plants and other organisms to convert light energy, normally from the Sun, into chemical energy that can be later released to fuel the organisms' activities.

In all green plants, this process occurs in the leaves.

Carbon dioxide and oxygen enter and exit the leaves through pores called stomata.

Water gets delivered to the leaves from the roots through a vascular system.

The chlorophyll, present in the chloroplasts of the leaf cells helps in absorbing sunlight.

Chlorophyll and other carotenoids help in transferring light energy.

Photosynthesis is carried out in two phases.

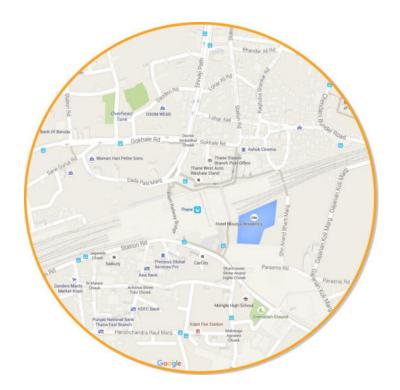
The light reactions produce carbohydrates by using ATP and NADPH

The dark reaction synthesizes sugar from carbon dioxide with the help of ATP and NADPH.

4.3 Transpiration Photosynthesis Transpiration is the process by which moisture is carried through plants from roots to small pores on the underside of leaves, where it changes to vapor and is released to the atmosphere. is essentially evaporation of water from plant leaves. **Transportation** Phloem **Xylem** Unidirectional Bidirectional Vapour Transport food Transport water Root to various Root to leaf Xylem tissue wall part of plant (cellulose molecules) SYSTEM Cohession Holds hydrogen bonds together to create surface tension on water. Adhesion Capillary action is the ability of a liquid to flow in namoer spaces without the assistance of, and in opposition to, external forces like gravity. Since water is attracted to other molecules, adhesive Water molucles forces pull the water toward other molecules.

5. Case studies The study includes the understanding of various feeder transportation Services which supplement the main mode of transportation in various of Mumbai and other Suburbs metropolitans around the globe.

5.1. Mumbai











5.1.1. Thane station

650,000 people daily

Parking for two-wheelers

Bus stand on the flyover connected to the station.

Thane is a railway station on the Central line of the Mumbai Suburban Railway network. It is one of the busiest railway station in India. Thane has been ranked as the busiest railway stations on the Mumbai

People use buses, autos and personal two wheelers to reach and move out of the station











5.1.2. Kanjurmarg station

Less crowded

No dedicated auto stand, autos are parked the crowded in the narrow and crowded lane

Bus stands are walking distance away.

Connected by a narrow lane on one side and a skywalk on the other side.

People use buses and autos to reach and move out of station

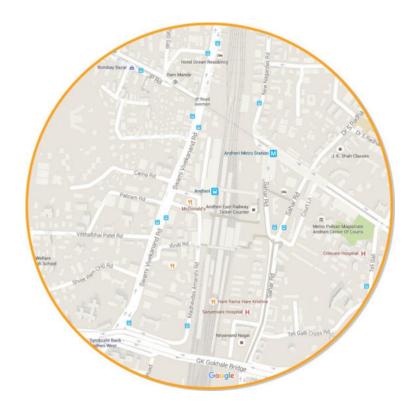
5.1.3. Andheri station

600,000 people daily

Private parking service around the vicinity of the station.

Connected with the Andheri metro station via a skywalk

People use buses, autos, personal two wheelers and merto to reach and move out of the station











5.2. International cities 5.2.1 New York

The transportation system of New York City is a cooperation of complex systems of infrastructure. New York City, being the most populous city in the United States, has a transportation system which includes one of the largest subway systems in the world; the world's first mechanically ventilated vehicular tunnel; and an aerial tramway

IR 20



Rail is by far the dominant mode of transportation in New York City.

IR 21



56% of the population of New York doesn't own car

Buses owned by MTA account for 80% of the city's surface mass transit.



13,237 taxis
40,000 other
for-hire vehicles

IR 22

5,710 buses

IR 24



In 2009, an estimated 200,000 city residents bicycle on a typical day,[61] and make 655,000 trips each day, greater than the number of the ten most popular bus routes in the city.

5.2.2. TOKYO

The transport network in Greater Tokyo includes public and private rail and highway networks; buses; motorcycle delivery services, walking, bicycling, and commercial shipping.



Public transport in Tokyo is dominated by urban rail network



44.4% Train

16.8% Car

13.4% Bicycle

9.4% Bus

6.8% Walk

2.5% Motorbike



IR 27



27.31

IR 29

Public buses in Greater Tokyo usually serve a secondary role, feeding bus passengers to and from train stations.

Taxis also serve a similar role to buses, supplementing the rail system, especially after midnight when most rail lines cease to operate.

Walking and cycling are much more common than in many cities around the globe.

5.2.3. LONDON

London has an extensive and developed transport network which includes both private and public services. Journeys made by public transport systems account for 25% of London's journeys while private services accounted for 41% of journeys



Tram

Journeys made by public transport systems account for **25%** of London's journeys while private services accounted for 41% of journeys.

2% of all journeys in London are made by bike



IR 32 Underground



24-hour bus service.



IR 31

IR 34



The iconic black cab remains a common sight. They are driven by the only taxicab drivers in the world who have spent at least three years learning the city's road network to gain 'The Knowledge'.

Water transportation through river Thames

5.1.4. Inferences MUMBAI



1 - 3 km
People prefer walking if their desitination is in short distance.



3 - 10* km People take Bus or Auto if they have to travel long distance.



Personal

Some people park their personal vehicle in the station or nearby parking plaza.

5.1.4. Inferences

88%

Commuters in Mumbai use public transport.



There are 246,458 black and yellow metered auto rickshaws, often simply called autos, in the Mumbai MMR as of 2008. Auto rickshaws are not permitted to enter Old Bombay



98,566 in Mumbai MMR. Beyond Sion and Bandra auto rickshaws are not allowed and one has to hire a taxi.



As of January 2015, the BEST has a fleet 3600 buses.

Traffic Jam



IR 17

As far as the private taxis and auto rickshaws, lesser said the better. They are the major cause of jams as they stop anywhere looking for a customer, suddenly turn as if they are the only ones on road.

Auto rickshaws have a top-speed of around 50kms / hr and a cruising speed of around 35kms / hr , much slower than the automobiles they share the road with. Traffic authorities in big cities try to implement mechanisms to reduce the resulting traffic slowing, but none have proven effective.

Sub standard and unsafe

IR 18



Commuters have no choice but to take risks and avail cheapest, sub standard and highly unsafe mode of transport every day.

Time IR 19



A person spend 3-4 hrs on average in travelling every day. People spend their time by playing mobile games, chatting, making presentation on their phone , sending emails and some women even cut vegetables on the train itself.

Solar energy is radiant light and heat from the Sun harnessed using a range of everevolving technologies such as solar heating, photovoltaics, solar thermal energy, solar architecture and artificial photosynthesis.

Solar panels have come a long way since their

inception in the 20th century. Efficiency, size and cost have improved dramatically, and the technology will keep improving as research and development move forward. 1953 2012 2015*



Weight: 390 kg Capacity: 4 seater Top speed: 130 km/hr

Distance covered on full charging: 1000kms

Tokai Challenger



Weight: 160kg Capacity: 1 seater

Top speed: 100.54 km/hr

Distance covered on full charging: 2998kms

Sunswift (eVe)



Weight: 299.4kg Capacity: 2 seater Top speed: 128 km/hr

Distance covered on full charging: 800kms

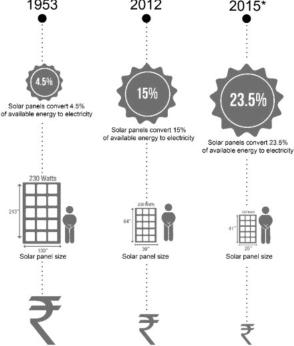
6. Technology 6.1. Solar cells







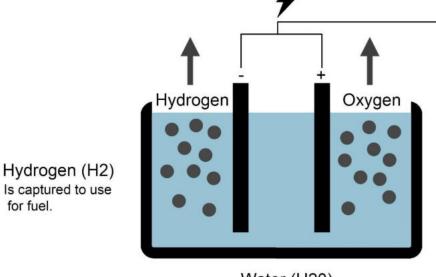
Global Population





Electrolysis of water the decomposition of water (H2O) into oxygen (O2) and hydrogen gas (H2) due to an electric current being passed through the water.

6.2. Electrolysis



Electricity

Can comes from many sources.

- -Power Grid
- -Wind Turbines
- -Solar Panels
- -Hydroelectric Power

Enters the anode and cathode submerged in water.

Water (H20) breaks into oxygen

and hydrogen.

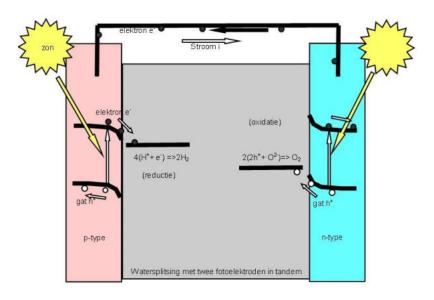
Power required to break 1 mole of water = 237.13 kJ 1 mole of water = 2g of H2 and 16g of O2 = 0.018 L H2O

3.7L of Water can produce 6L (690 atm) of compressed Hydrogen

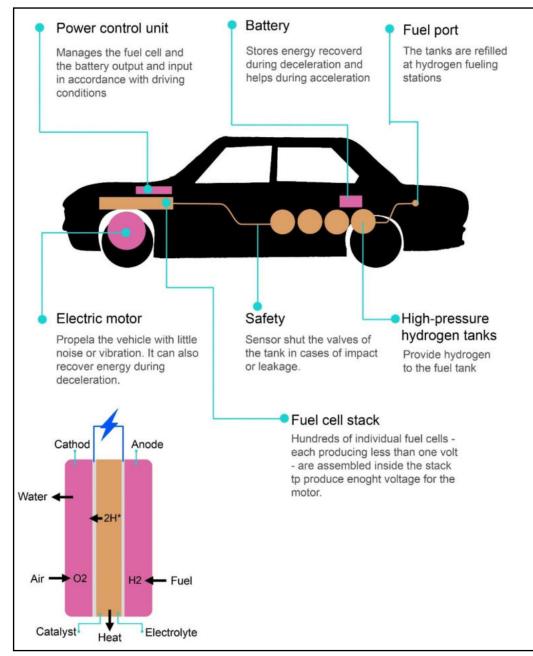
for fuel.

6.3. Photoelectrochemical cell

Photoelectrochemical cells or PECs are solar cells that produce electrical energy or hydrogen in a process similar to the electrolysis of water.

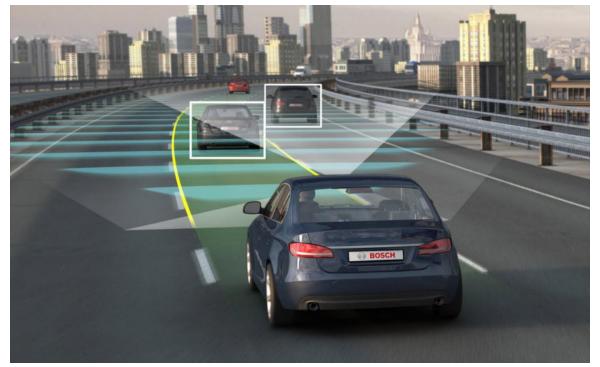


This type of cell electrolyzes water to hydrogen and oxygen gas by irradiating the anode with electromagnetic radiation. This has been referred to as artificial photosynthesis and has been suggested as a way of storing solar energy in hydrogen for use as fuel.



6.4. Fuel cell

A fuel cell vehicle (FCV) or fuel cell electric vehicle (FCEV) is a type of vehicle which uses a fuel cell to power its onboard electric motor. Fuel cells in vehicles create electricity to power an electric motor, generally using oxygen from the air and compressed hydrogen.

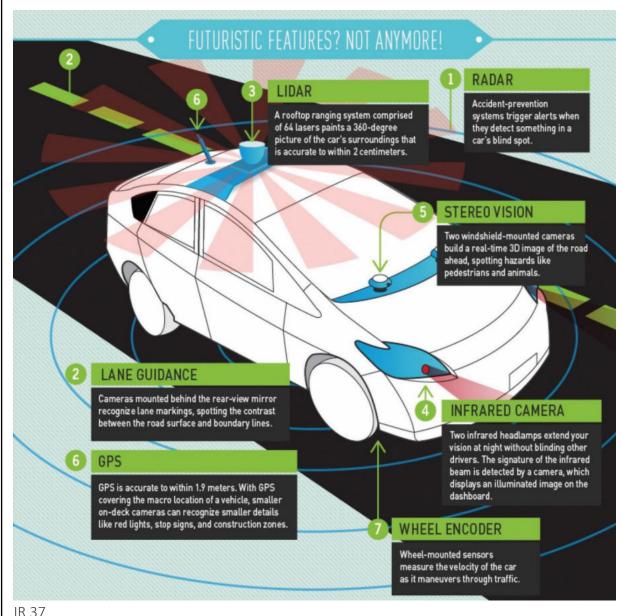


IR 36

6.5 Autonomous vehicle

In the United States, the National Highway Traffic Safety Administration (NHTSA) has proposed a formal classification system:

- •Level 0: The driver completely controls the vehicle at all times.
- •Level 1: Individual vehicle controls are automated, such as electronic stability control or automatic braking.
- •Level 2: At least two controls can be automated in unison, such as adaptive cruise control in combination with lane keeping.
- •Level 3: The driver can fully cede control of all safety-critical functions in certain conditions. The car senses when conditions require the driver to retake control and provides a "sufficiently comfortable transition time" for the driver to do so.
- •Level 4: The vehicle performs all safety-critical functions for the entire trip, with the driver not expected to control the vehicle at any time. As this vehicle would control all functions from start to stop, including all parking functions, it could include unoccupied cars.



6.5 Autonomous vehicle

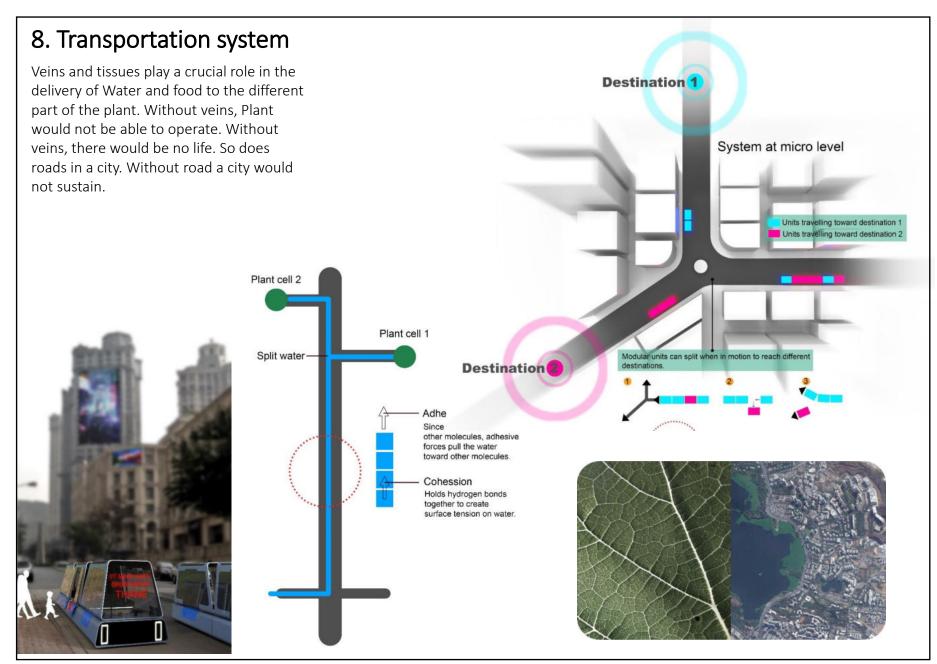
Autonomous vehicles sense their surroundings with such techniques as radar, lidar, GPS, Odometry, and computer vision. Advanced control systems interpret sensory information to identify appropriate navigation paths, as well as obstacles and relevant signage. By definition, autonomous vehicles are capable of updating their maps based on sensory input, allowing the vehicles to keep track of their position even when conditions change or when they enter uncharted environments. Autonomous cars have control systems that are capable of analyzing sensory data to distinguish between different objects on the road, which is very useful in planning a path to the desired destination.

7. Design brief

Design a transportation system for 15 years from now, which will run as a feeder service, drive autonomously by state of the art technology and communication system, taking inspiration from transportation of water and photosynthesis in a plant.

Objectives:

- The system will have modular vehicles of very small footprint which will carry 2-4 persons.
- The vehicle should be able to generate its own energy and sustain on the abundant resources of the nature.
- Solve traffic problems (Accidents, traffic congestion, noise).
- Power hubs (Fueling and depots) should be facilitated.
- Vehicle should have all the technology to run autonomously

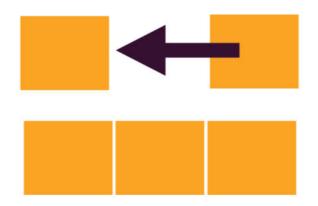


9.1. Scenario

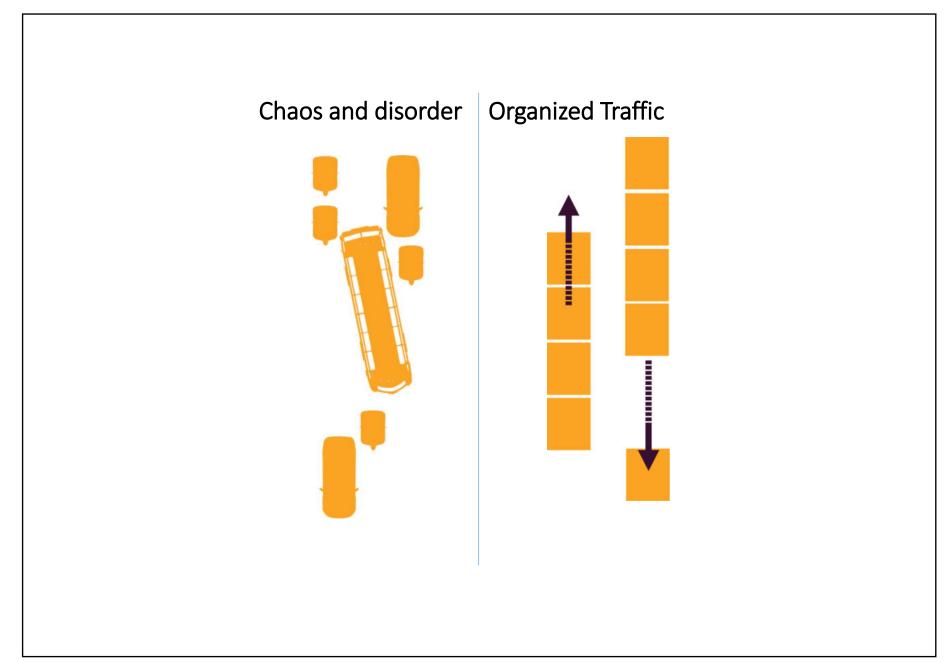
Different modes of transport



Modular transport



The smart routing system of Modular transit vehicle will autonomously drive the vehicles and join together modules, in order to redistribute passengers and optimize occupancy rate, cutting energy consumption and traffic footprint.



Accidents

Reduce accidents

90%

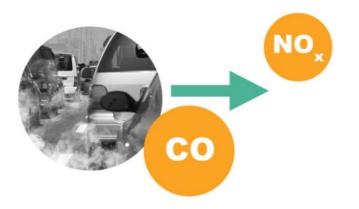
of car accidents are caused by human errors: distraction., alcohol, tiredness etc



Autonomous vehicles will have 3600 vision and compute optimal driving adjustments thousand of times faster than human driver

Pollution

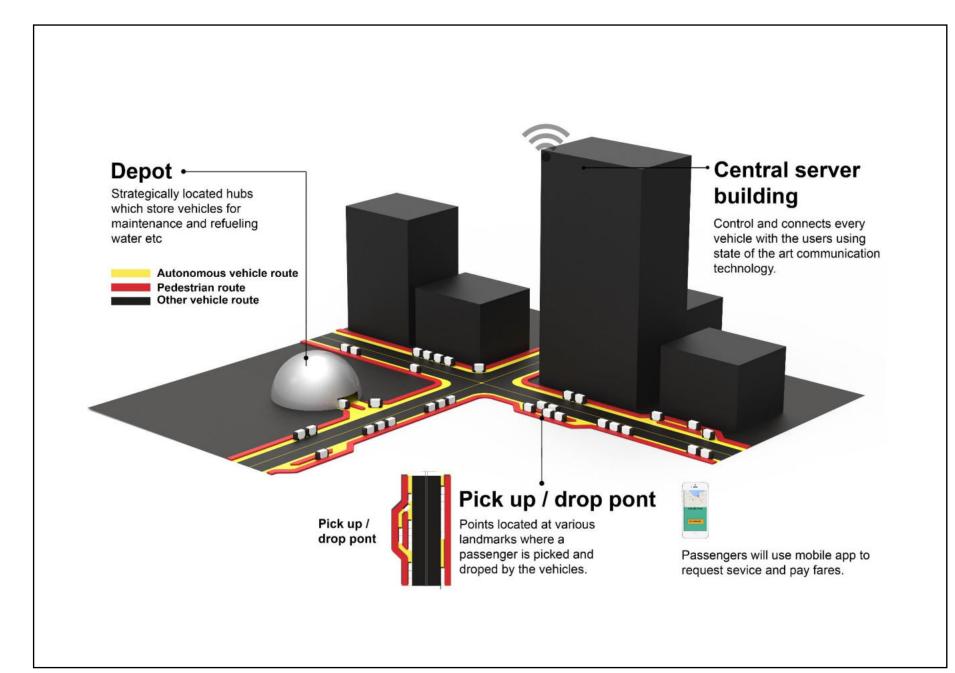
Reduce Pollution



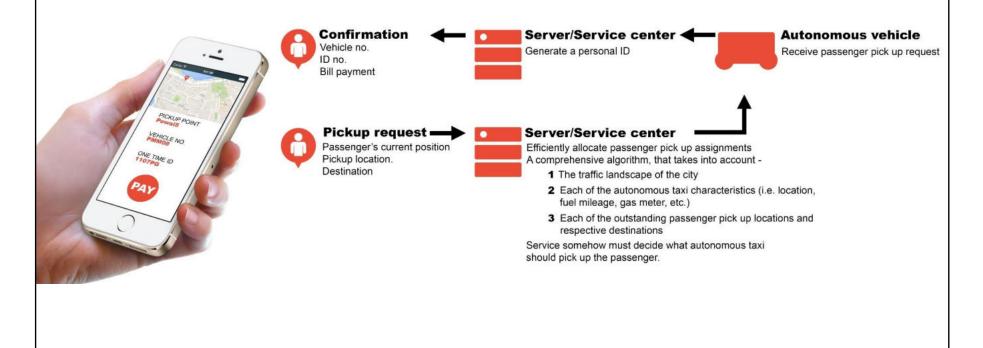
Nowadays, fossil fuel are the main cause of pollution and global warming.

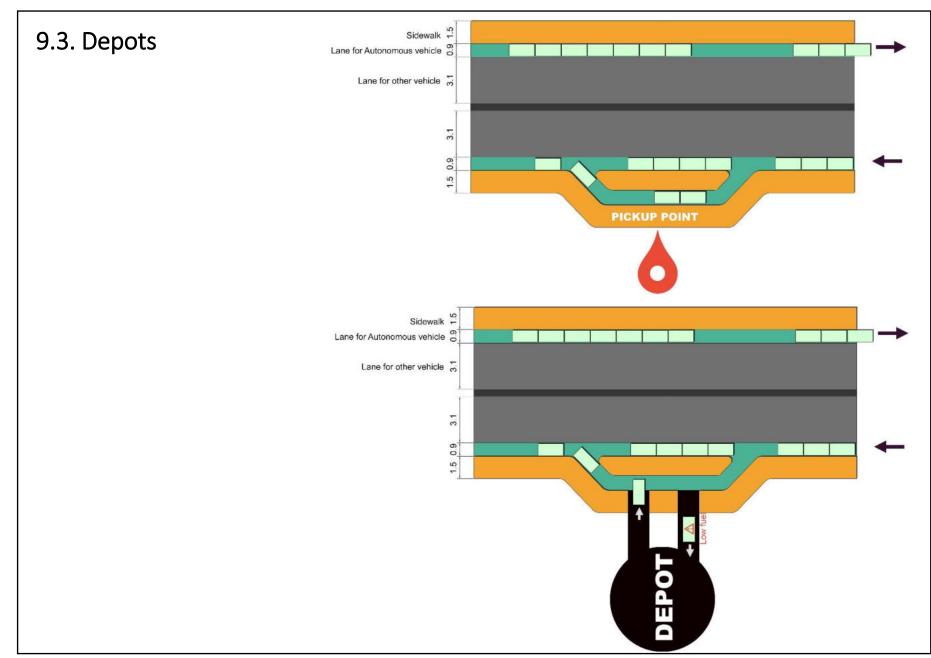


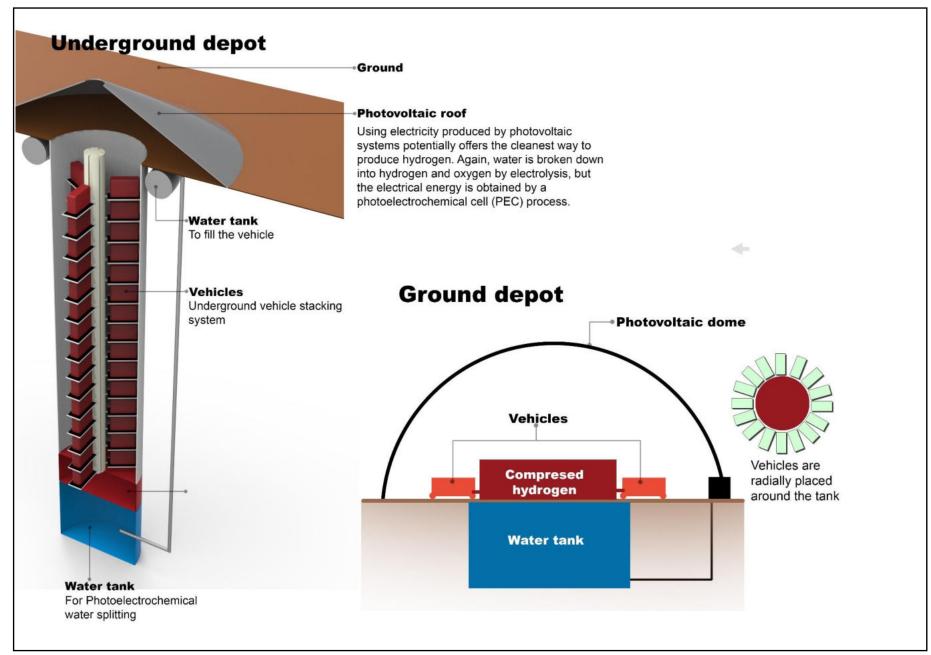
Through clean vehicle and fuel technologies, we can significantly reduce air pollution from our vehicles.



9.2. Communication system







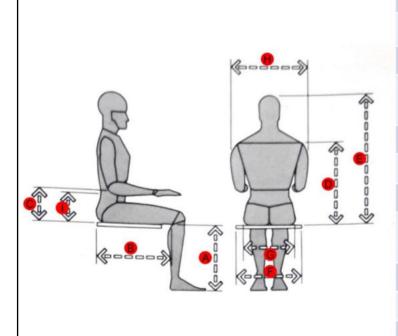




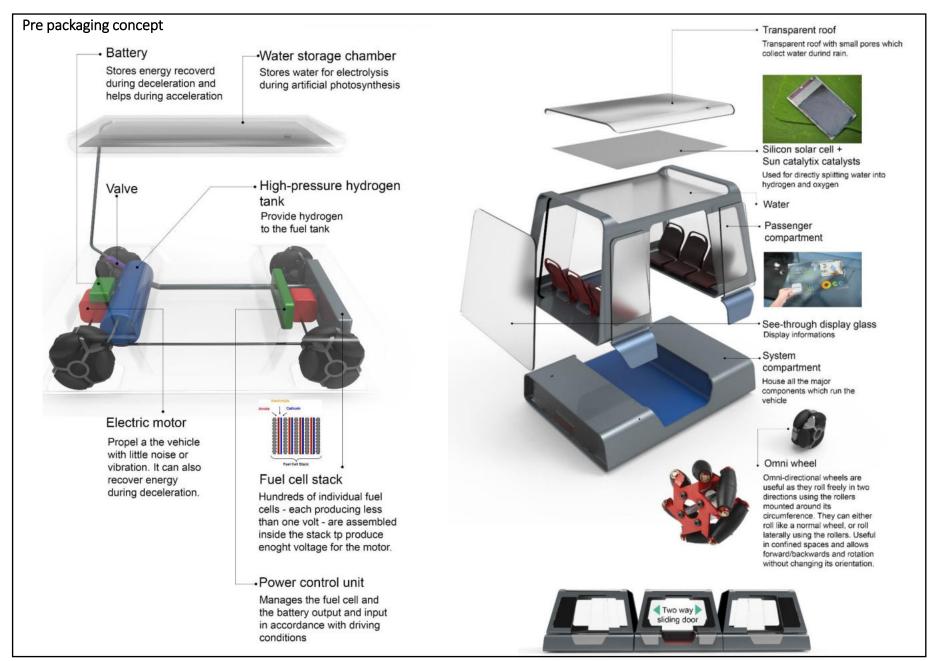
9. Vehicle

9.1. Packaging

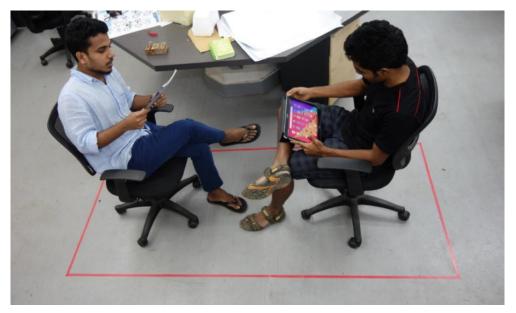
The space is Designed considering 95th percentile Human factors.



	Percentile			
	5		95	
Measurement	in	cm	in	cm
A Popliteal height	15.5	39.4	19.3	49.0
B Buttock-Popliteal Length	17.3	43.9	21.6	54.9
C Elbow Rest Height	7.4	18.8	11.6	29.5
D Shoulder Height	21.0	53.3	29.5	63.5
E Sitting height normal	31.6	80.3	36.6	93.0
F Elbow to elbow breadth	13.7	34.8	19.9	50.5
G Hip Breadth	12.2	31.0	15.9	40.4
H Shoulder Breadth	17.0	43.2	19.0	48.3
I Lumber Height				



9.1.1. Explorations 1.2 1.2 1.2 1.8 1.8 2.8 2.8 1.7 Passenger space Component space

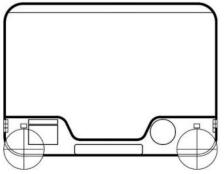






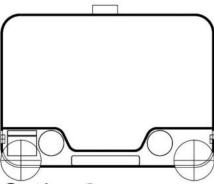


Set up made to simulate the space.



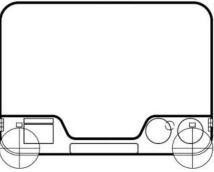
Option 1

Water reservoir on the top 6 LIDAR sensor on the sides of the vehicle

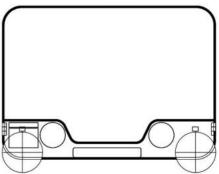


Option 3

Water reservoir on the other side of the fuel tank Single LIDAR sensor on top of the vehicle



Option 2
Water reservoir behind the hydrogrn tank 6 LIDAR sensor on the sides of the vehicle



Option 4
Water reservoir on the other side of the fuel tank 6 LIDAR sensor on the sides of the vehicle

9.1.2. Occupant 1.2 1.3 0.3 0.3 Pickup point platform (300MM HIGH)

AUTONOMOUS VEHICLE TECHNOLOGIES 9.1.3. Component **OPTICS** RADAR : GPS Video cameras are A global positioning Trasditional RADAR used to identify road system keeks the car sensors are used to on its intended route markings and traffic detect dangerous signals with an accuracy of 30 objects in the centimeters. vehicle's path that are more than 100 meters away LIDAR Laser RADAR scans in a 100 meter radius. letting the car know what objects to avoid. **PROCESSORS** Some 7 dual-core 2.13 GHz processors and 2Gb RAM are needed to make sense of the data collected by the car's instruments. Some cars run as many as 17 processors to dispense the computing load.

HYDROCEN FUEL TECHNOLOGY & PEC

:PHOTOELECTROCHEMICAL CELL

Photoelectrochemical cells or PECs are solar cells that produce electrical energy or hydrogen in a process similar to the electrolysis of water.

. HYDROGEN TANK

High pressure hydrogen tank Provide hydrogen to the fuel tank.

·FUEL CELL STACK

Hundreds of individual fuel cells - each producing less than one volt - are assembled inside the stack tp produce enoght voltage for the motor.

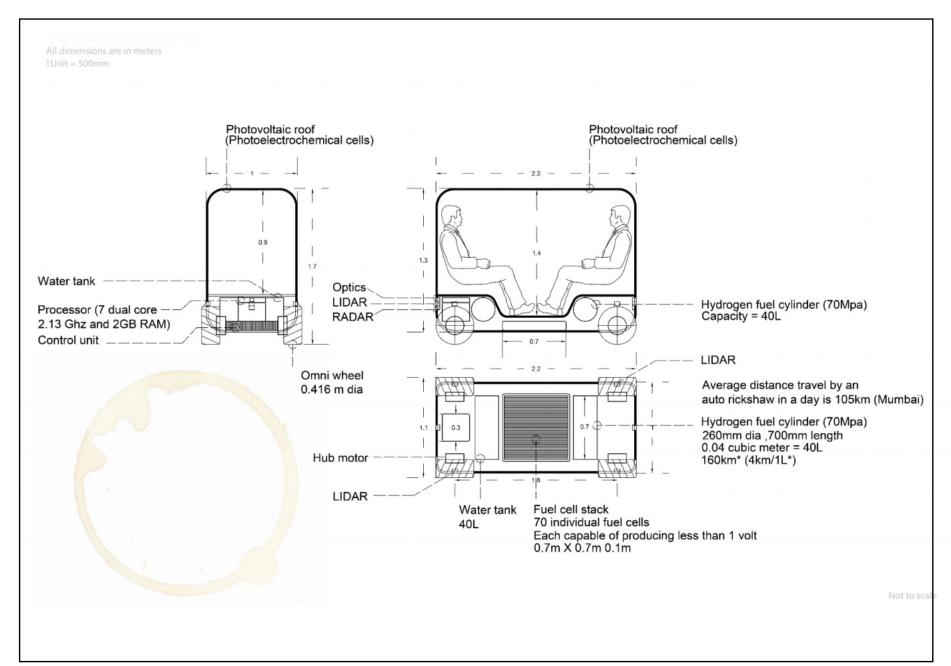
··MOTORS

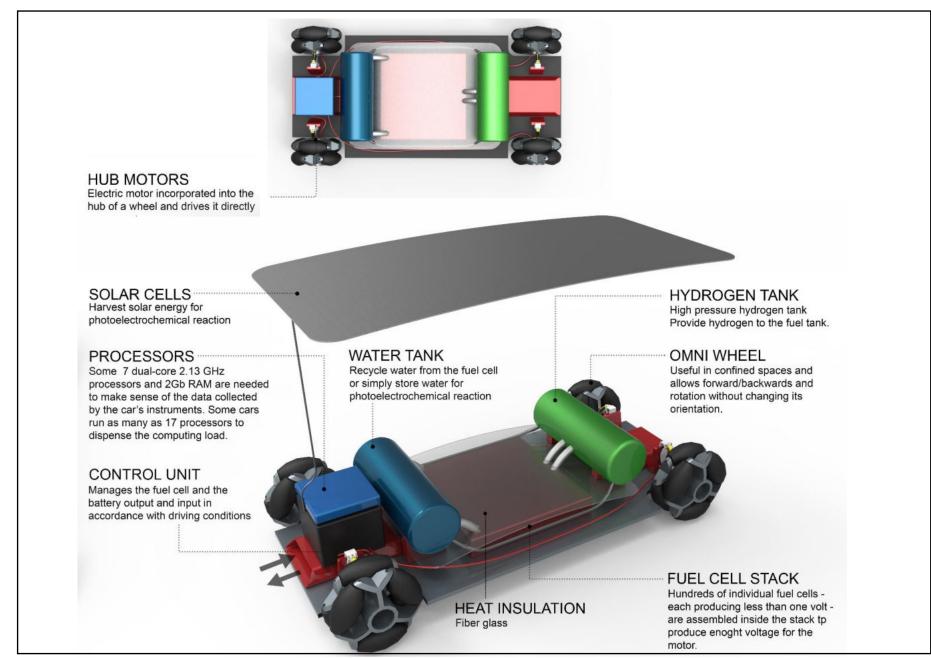
Propela the vehicle with little noise or vibration. It can also recover energy during deceleration.

CONTROL UNIT

Manages the fuel cell and the battery output and input in accordance with driving conditions

Bionics in Mobility Design





9.2.1. Keywords for exterior

Following are the 3 different type of keywords for aesthetic explorations

DURABLE ROBUST STURDY

FRIENDLY SOFT

SIMPLICITY PURE

9.2.1. Image boards



DURABLE ROBUST STURDY

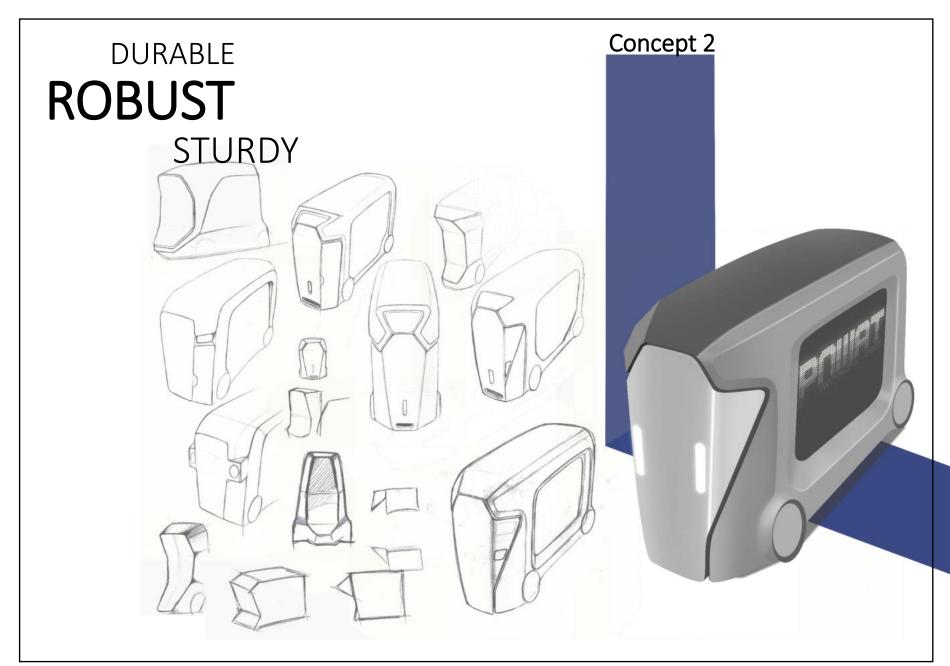


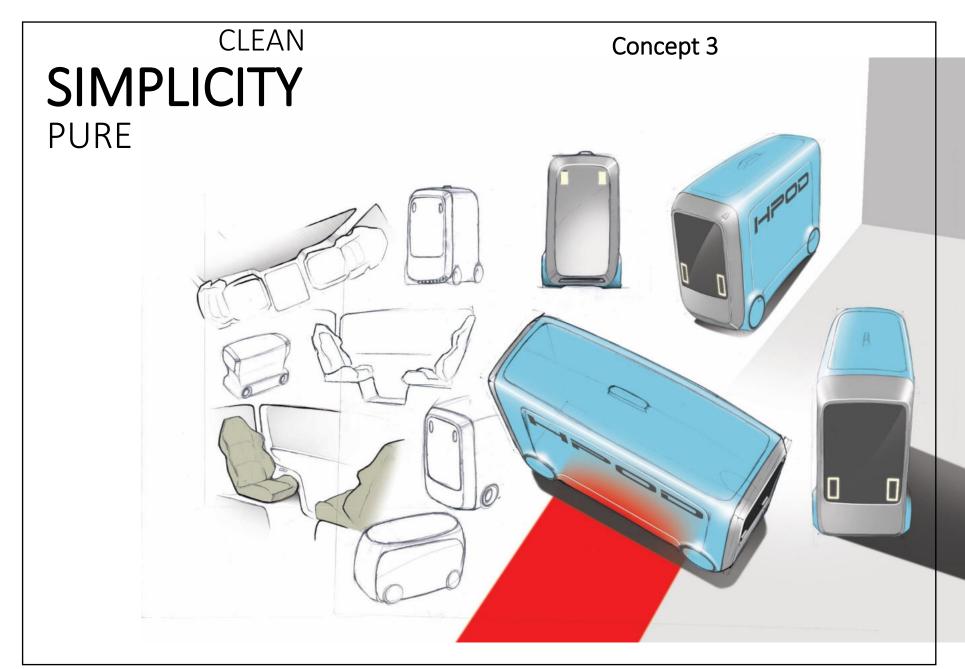


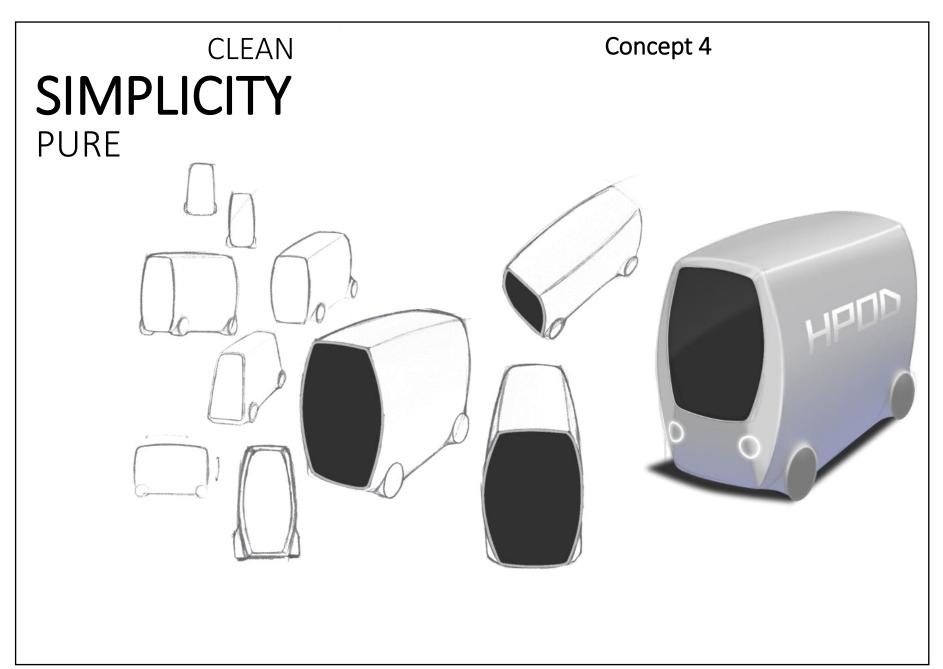


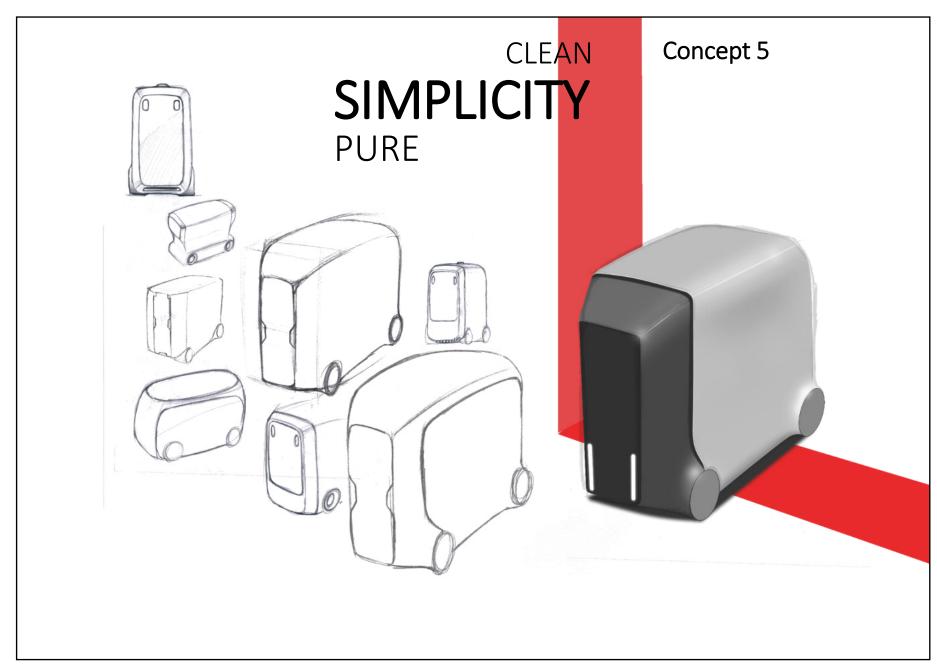


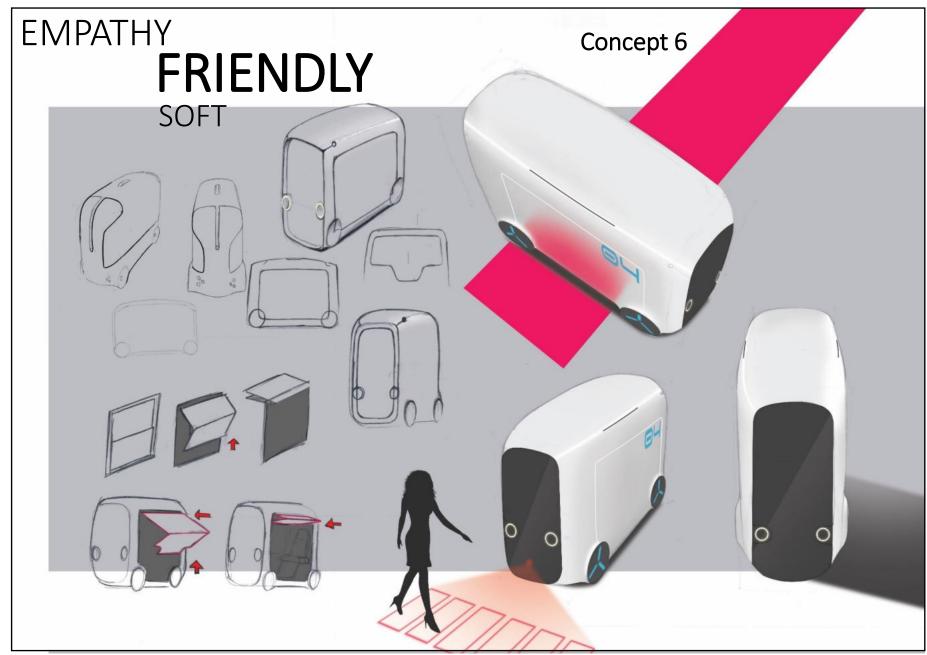


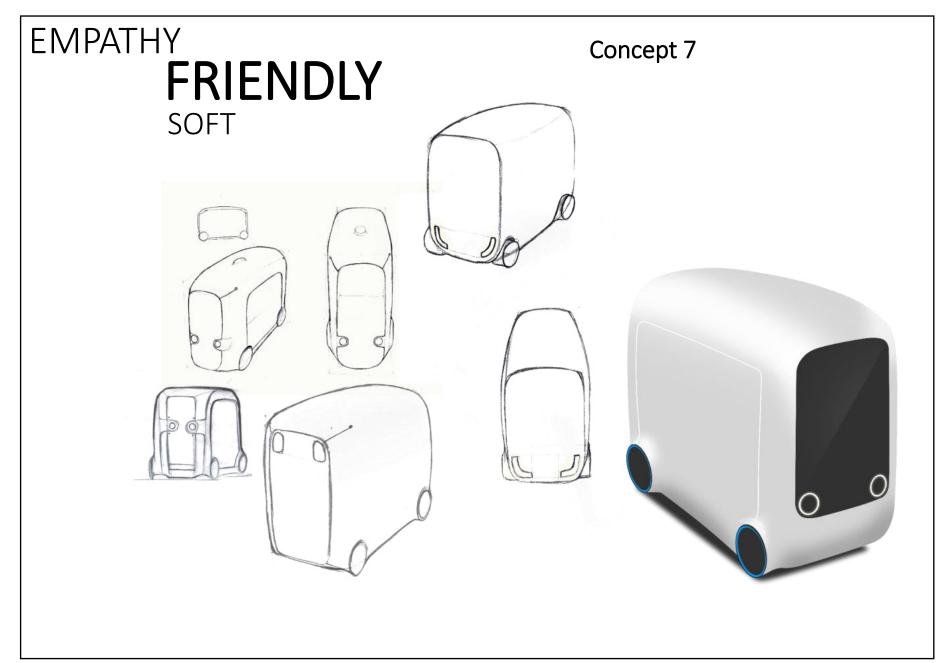












9.3. User evaluation

A brief and straight forward user evaluation was done to understand users' reaction to the form and aesthetics of the vehicle. The evaluation was done with different users from different places to get a broader perspective. The selected users use public transport in day-today life to commute from home to office and vise-versa. They were provided with a poster which explains everything about the scenario of the system and the 7 concepts. They were asked to select two or three concepts which they liked most and rank them accordingly.



Rohit 24 Architect Mumbai



Ajith 24 Student Kochi



Jason 24 Architect Muscat



Abhishek 24 Architect Delhi



Sanjna 24 Engineer Bengaluru



Harsha
32
Engineer
Navi Mumbai



Ramesh 25 Engineer New York



Hemachandiran 27 Designer Ahmedabad

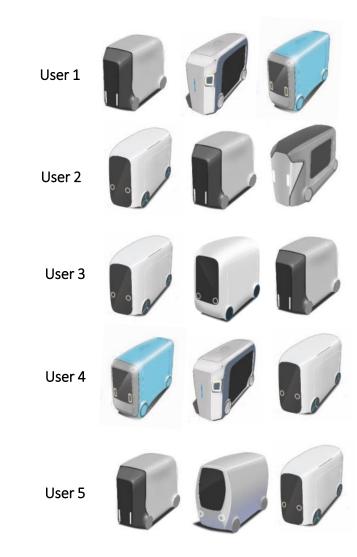


Shriya 24 Student Atlanta

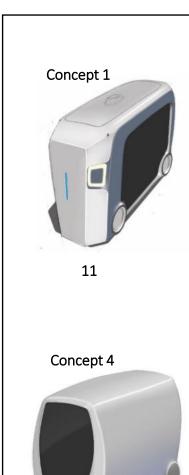


Ankur 25 Engineer Mumbai

User rankings











Scores

Concept 5 and concept 6 received the highest score.

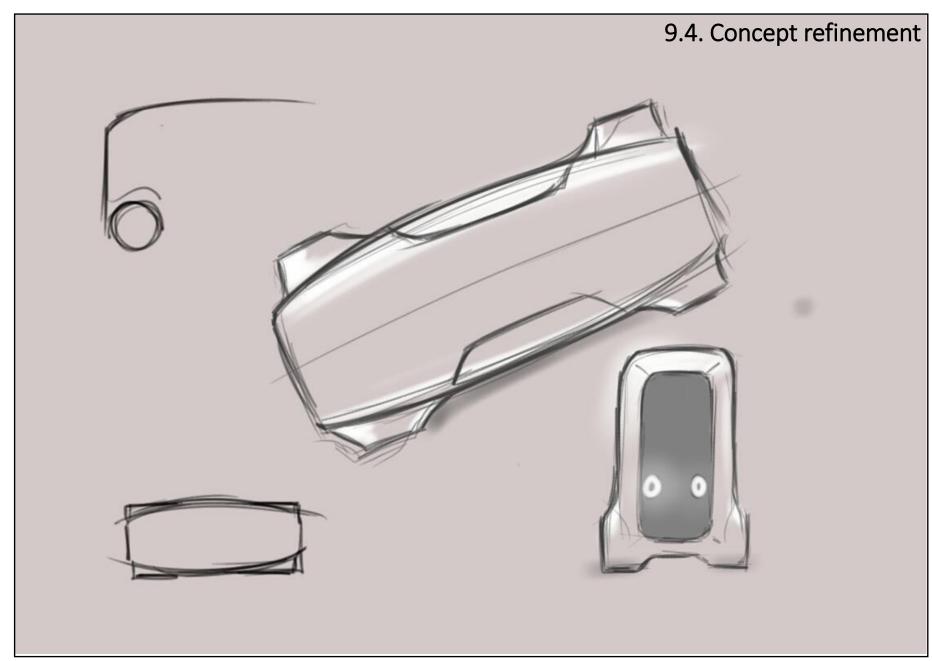
Based on the evaluation concept 5 and concept 6 are taken forward and developed to a final concept .

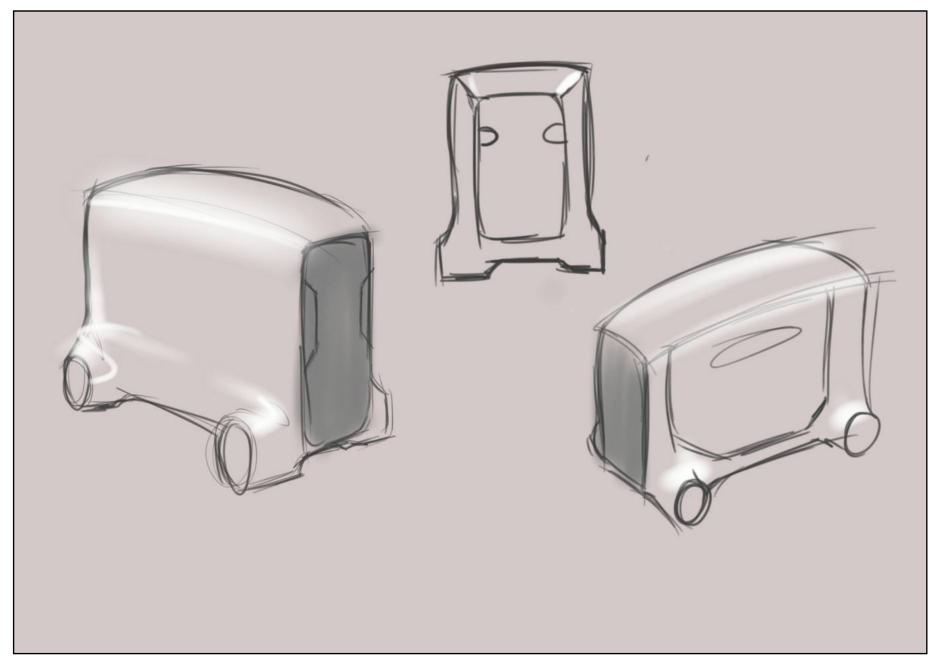


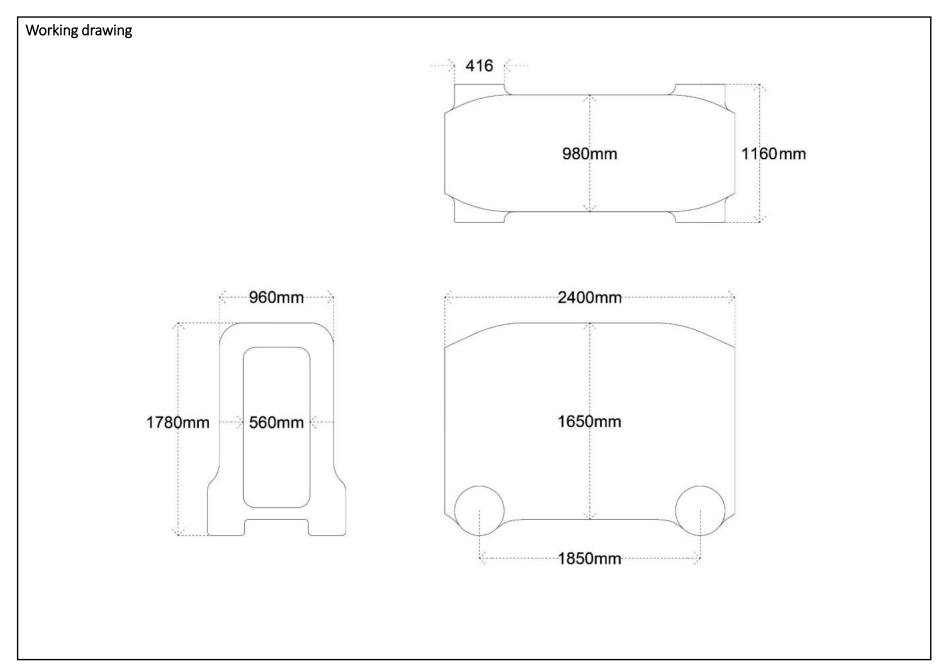


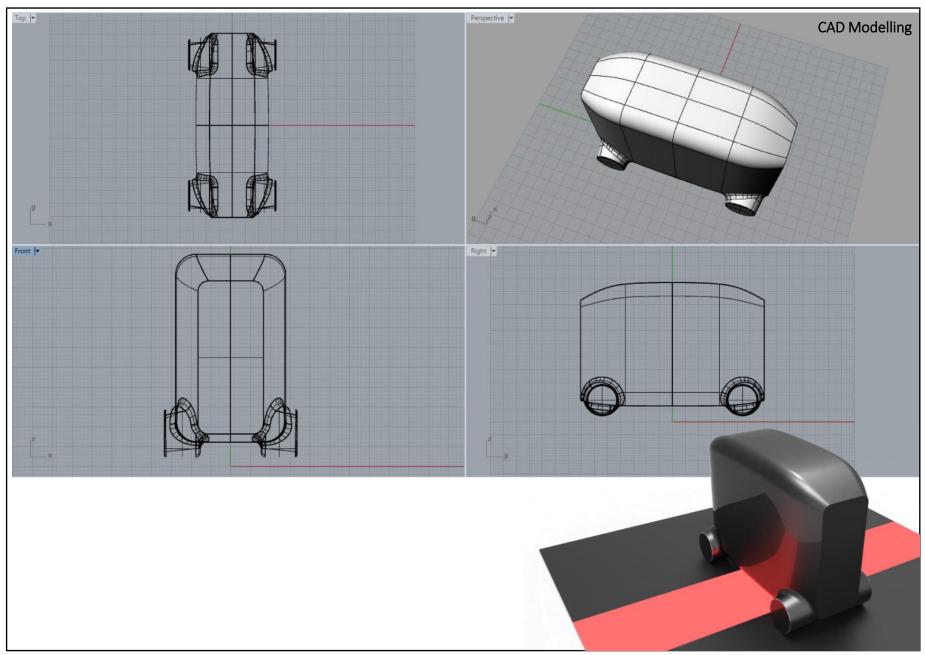






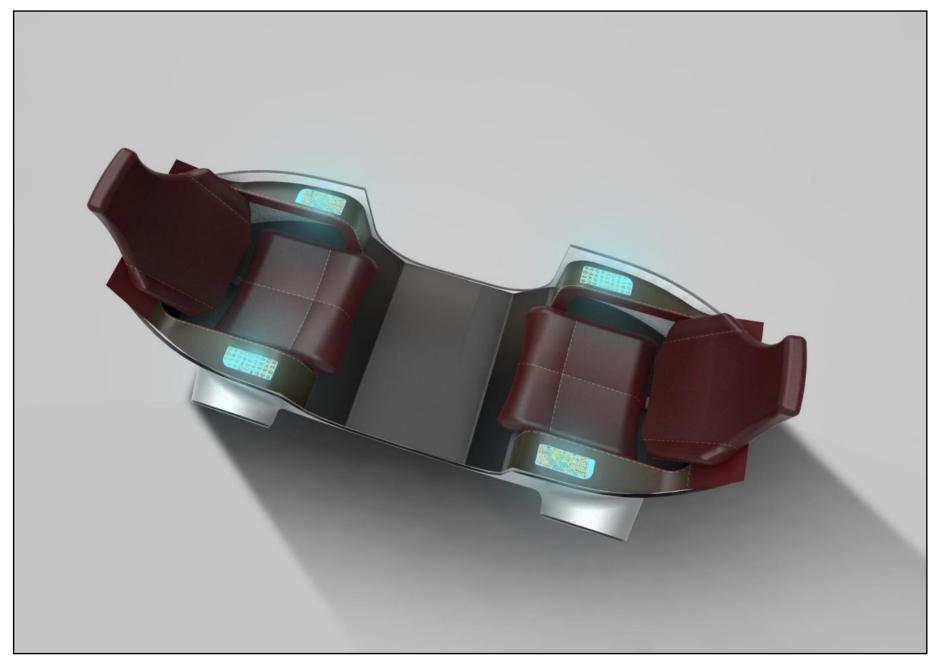




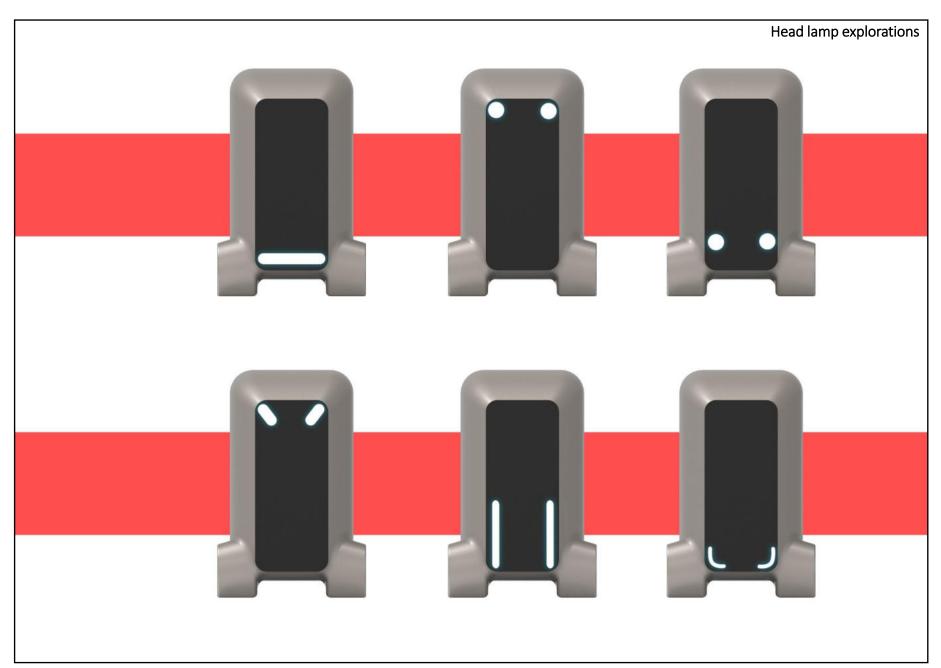


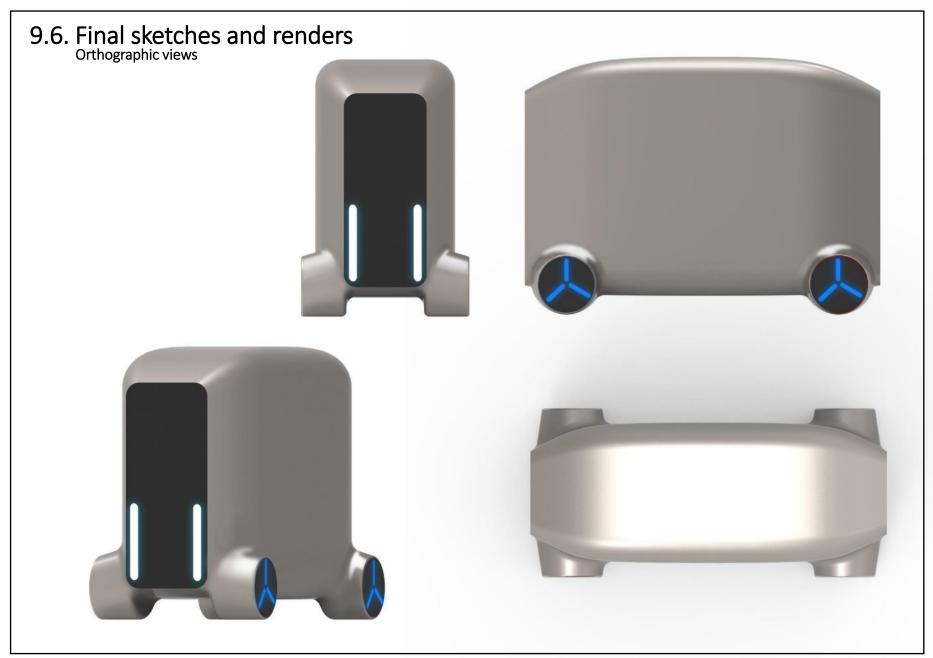
9.5. Interior

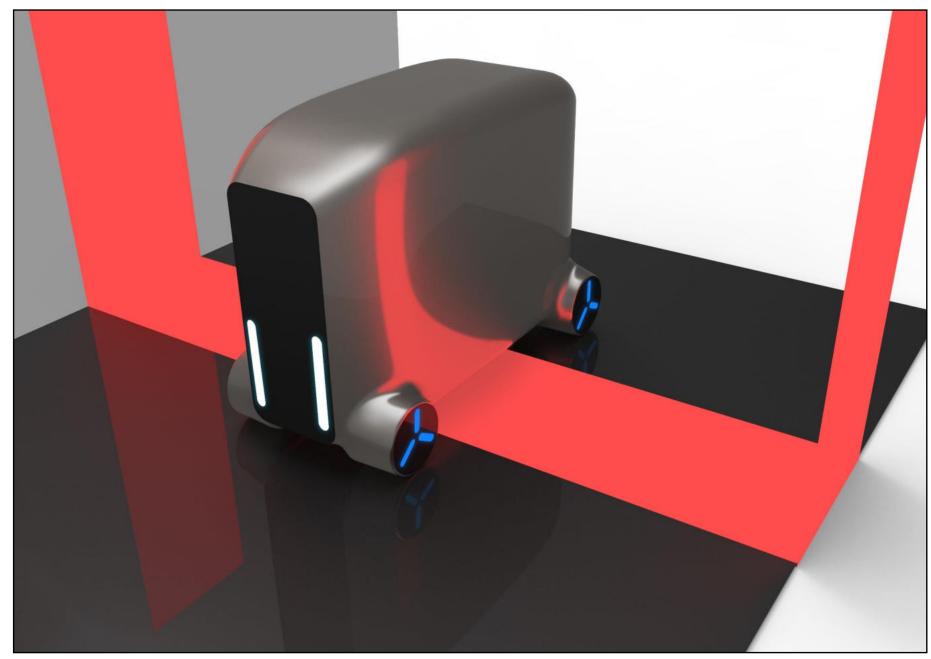




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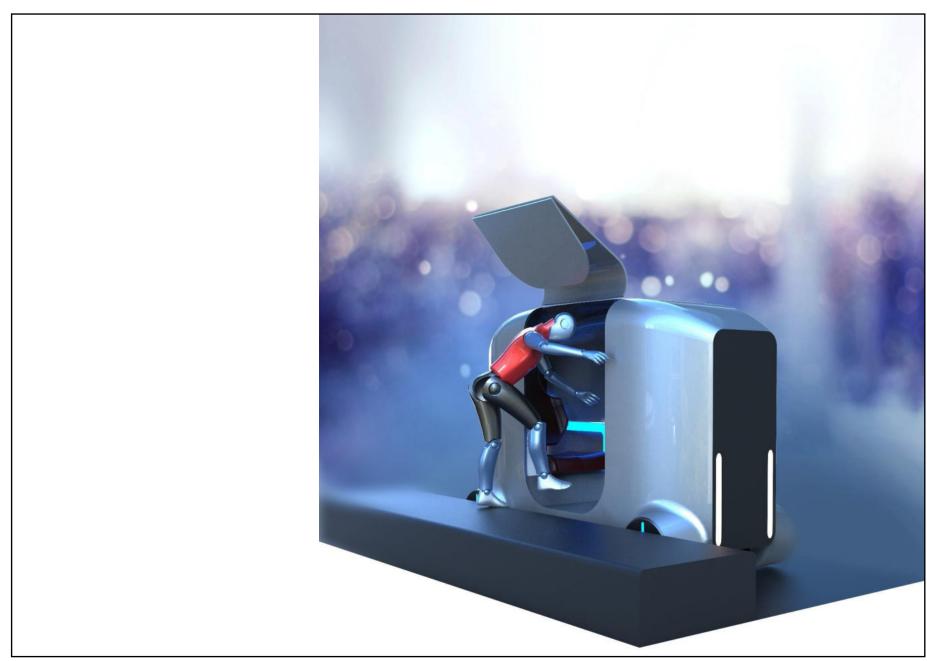






Bionics in Mobility Design





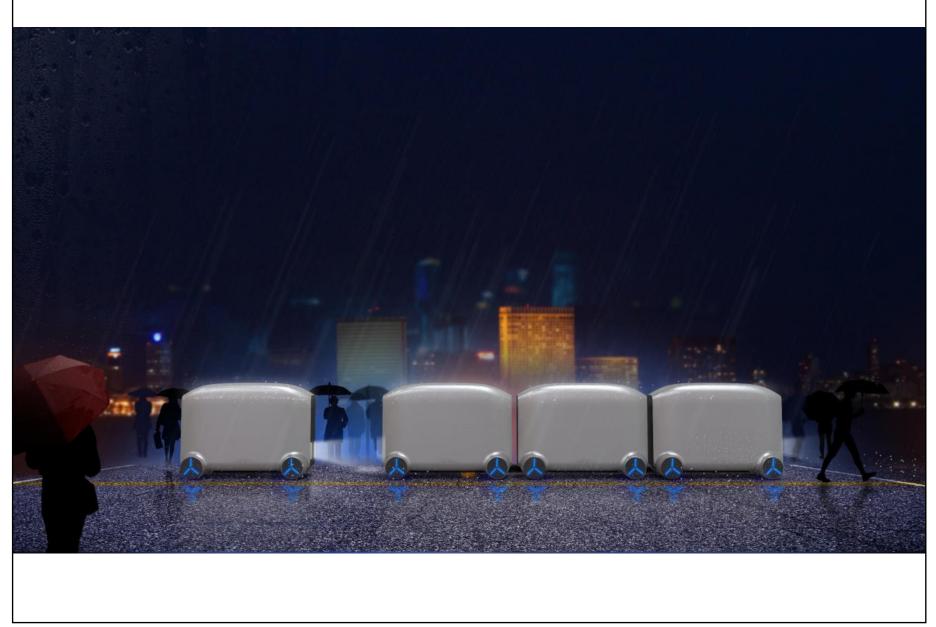
Bionics in Mobility Design

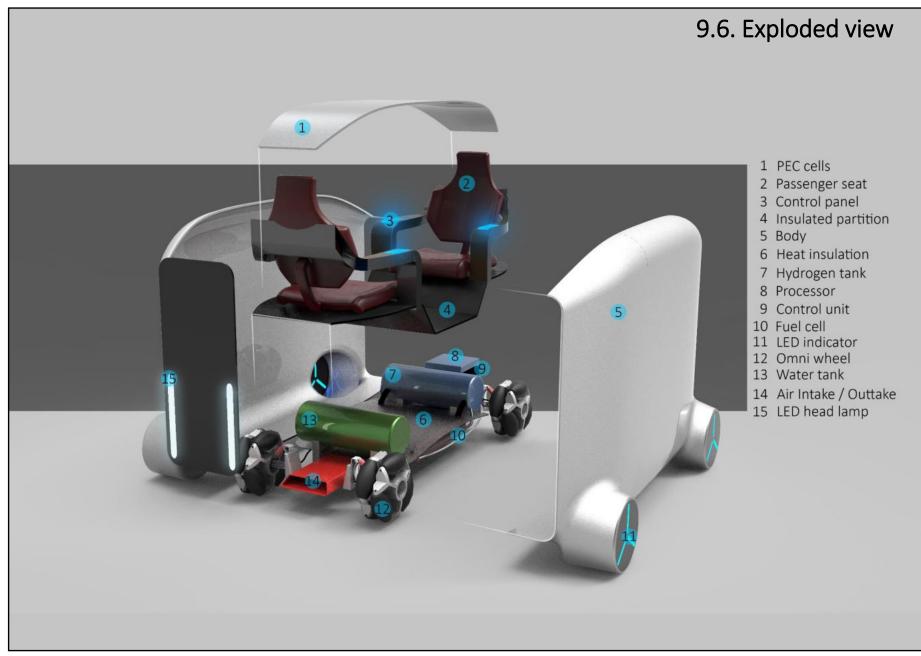


Bionics in Mobility Design



Bionics in Mobility Design





10. Scaled Model



Image references

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